

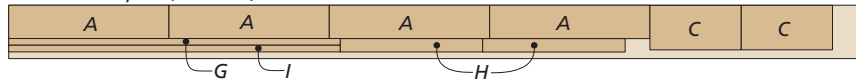
Materials, Supplies, & Cutting Diagram No. 162

Tilt-Out Storage Chest

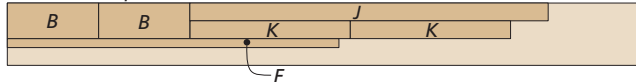
A	End Stiles (4)	$\frac{3}{4} \times 3\frac{3}{4} - 18\frac{1}{2}$	S	Upper Door Rail (1)	$\frac{3}{4} \times 2\frac{7}{8} - 31\frac{3}{4}$
B	End Top Rails (2)	$\frac{3}{4} \times 3\frac{3}{4} - 10\frac{1}{4}$	T	Lower Door Rail (1)	$\frac{3}{4} \times 4\frac{1}{8} - 31\frac{3}{4}$
C	End Lower Rails (2)	$\frac{3}{4} \times 5 - 10\frac{1}{4}$	U	Beaded Board Panel (1)	$\frac{1}{4} \times 10\frac{1}{4} - 31\frac{3}{4}$
D	Beaded Board Panels (2)	$\frac{1}{4} \times 10\frac{1}{4} - 10\frac{1}{4}$	V	Stop Blocks (2)	$\frac{3}{4} \times 1 - 2$
E	Bottom (1)	$\frac{3}{4}$ ply. - $17 \times 38\frac{3}{4}$	W	Top (1)	$\frac{3}{4} \times 18 - 40\frac{1}{4}$
F	Top Frame Front (1)	$\frac{3}{4} \times 1 - 37\frac{1}{4}$	X	Back (1)	$\frac{1}{4}$ ply. - $19\frac{1}{4} \times 38\frac{1}{4}$
G	Top Frame Back (1)	$\frac{3}{4} \times \frac{3}{4} - 37\frac{1}{4}$			
H	Top Frame Ends (2)	$\frac{3}{4} \times 1\frac{1}{2} - 16$			
I	Cleat (1)	$\frac{3}{4} \times \frac{3}{4} - 37\frac{1}{4}$			
J	Front Beveled Molding (1)	$\frac{3}{4} \times 2 - 41$ rgh.			
K	Side Beveled Molding (2)	$\frac{3}{4} \times 2 - 19$ rgh.			
L	Bin Sides (2)	$\frac{1}{2}$ ply. - $13\frac{1}{2} \times 16\frac{1}{2}$			
M	Bin Front (1)	$\frac{1}{2}$ ply. - $16\frac{1}{2}$ rgh. $\times 36$			
N	Bin Bottom (1)	$\frac{1}{2}$ ply. - $7\frac{13}{16} \times 36$			
O	Bin Back (1)	$\frac{1}{2}$ ply. - $10\frac{3}{16} \times 36$			
P	Bin Divider (1)	$\frac{1}{2}$ ply. - $13\frac{7}{16} \times 36$			
Q	Bin Stop (1)	$\frac{1}{2}$ ply. - 1×32			
R	Door Stiles (2)	$\frac{3}{4} \times 2\frac{7}{8} - 16\frac{1}{2}$			

- (14) #8 x 2" Fh Woodscrews
- (12) #8 x 1 $\frac{1}{4}$ " Fh Woodscrews
- (6) $\frac{7}{8}$ "-dia. Fender Washers
- (15) #6 x $\frac{3}{4}$ " Fh Woodscrews
- (4) #8 x 1 $\frac{1}{4}$ " Fh Woodscrews
- (4) #8 x 1" Fh Woodscrews
- (2) 1"-dia. Knobs w/screws
- (2) #10 x 1 $\frac{1}{4}$ " Rh Woodscrews
- (2) $\frac{1}{2}$ " x $\frac{1}{2}$ " Nylon Bushings With $\frac{3}{16}$ " I.D.
- (2) 2 $\frac{3}{4}$ "-long Flat Springs
- (4) #6 x $\frac{3}{8}$ " Fh Woodscrews
- (4) #8 x 1 $\frac{1}{2}$ " Fh Woodscrews

$\frac{3}{4} \times 6 - 96$ Poplar (4 Bd. Ft.)



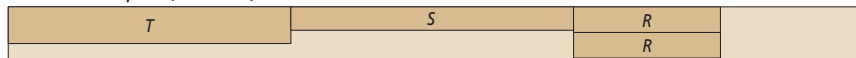
$\frac{3}{4} \times 7 - 72$ Poplar (3.5 Bd. Ft.)



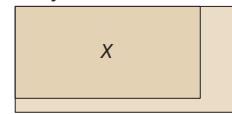
$\frac{3}{4} \times 5 - 96$ Poplar (Two boards @ 3.3 Bd. Ft.)



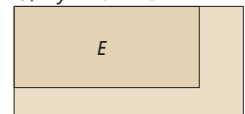
$\frac{3}{4} \times 6 - 96$ Poplar (4 Bd. Ft.)



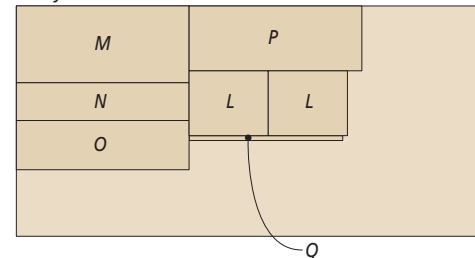
$\frac{1}{4}$ Ply. - 24 X 48



$\frac{3}{4}$ Ply. - 28 X 48



$\frac{1}{2}$ Ply. - 48 X 96



NOTE: Beaded board panels are made up from individual, pre-made boards